



Logo Placements

1830 AW, HVWP Parka, CL3

Recommended logo placements

Heat Seal

- 24 Left breast, 2 cm below yoke seam and 2 cm from zipper, maximum size 100x120 mm

Heat Seal & Embroidery

- 1 Left breast, 1 cm above yoke seam, maximum size 120x40 mm
- 2 Left sleeve, 5 cm below shoulder seam, maximum size 120x120mm
- 3 Right breast, 1 cm above yoke seam, maximum size 120x40 mm
- 4 Right sleeve, 5 cm below shoulder seam, maximum size 120x120mm
- 6 Back, 12 cm below yoke seam, 150x280 mm
- 23 Right breast, 2 cm below yoke seam, maximum size 120x120 mm



Maximum size of logo cm² to keep classification EN20471

Size	cm ²	cm
All sizes	1190	34x34

To maintain the Class 3 certification, see maximum logo size in table to the right.

If you choose a logo bigger than our recommendation, we do not guarantee that the garment meets the EN20471 Norm.

- Add
- 1 B after the placement and it will be below the (1B)
 - Y and it will be turned from bottom to top
 - Z after the placement and it will be turned from top to bottom

