



Logo Placements

6276 PW, HV CL 1, Trouser

Recommended logo placements

Heat seal & Embroidery

- 100 Right leg, 2 cm above reflective, maximum size 120x100
- 101 Left leg, centered 2 cm above pocket seam, maximum size 100x100mm

Heat seal

- 20 Left leg pocket maximum size 80x50 mm
- 30 Left thigh-pocket flap, maximum size 100x30 mm

To maintain the Class 2 certification, see maximum logo size in table to the right.

If you choose a logo bigger than our recommendation, we do not guarantee that the garment meets the EN20471 Norm.



Maximum size of logo cm² to keep classification EN20471

Size	cm ²	cm
16	24	5x5
17-18	150	12x12
19	460	21x21
20,31	650	25x25
All other	810	28x28



How to keep classification ISOEN 11612



Add

B after the placement and it will be below the (1B)

Y and it will be turned from bottom to top

Z after the placement and it will be turned from top to bottom

Labels, badges, retro-reflective materials, transfers, etc., which are applied to the outermost surface of the garment, with an area > 10 cm² shall be tested in ISO 15025, Procedure A.



Left side of trouser