



Logo Placements

6563 Waterproof Trousers, CI 2

Recommended logo placements

Heat seal & Embroidery

- 101 Left leg, centered 2 cm above pocket seam
- 100 Right leg, centered 2 cm above pocket seam

Heat seal

- 19 Right leg pocket
- 20 Left leg pocket
- 29 Right thigh-pocket flap
- 30 Left thigh-pocket flap

Maximum Size		
Place ment	Embroid ery	Heat seal
18	-	100x80
101	100x100	100x100
100	100x100	100x100
19	-	100x40
20	-	100x40
29	-	120x30
30	-	100x30



Maximum size of logo cm² to keep classification EN20471

Size	cm ²	cm
88	600	24x24
All other	900	30x30

To maintain the Class 2 certification, see maximum logo size in table to the right. If you choose a logo bigger than our recommendation, we do not guarantee that the garment meets the EN20471 Norm.



How to keep classification ISOEN 11612

- 1Y** Add Y and it will be turned from bottom to top
- 1** Add B after the placement and it will be below the (1B)
- 1B**
- Z** Add Z after the placement and it will be turned from top to bottom

Labels, badges, retro-reflective materials, transfers, etc., which are applied to the outerMaximum Size

Placement Embroidery
Heat seal



Right side of trouser



Left side of trouser

